









Regardless of the material that constitutes its frame, the functionality and performance of any type of window or door must meet mandatory legal standards that already require outstanding quality.

It is possible to change the performance of any building system—be it Wood, Alu-clad Wood, PVC or Aluminium—in terms of energy, acoustics, weatherstripping, safety, functionality, etc. This can be achieved by using different fillers or support and handling equipment, which are common to most building systems.

The frame, which represents approximately 1/3 of the raw materials, plays an important role in the building system: not only does it characterise the final product (the window or door), but it also has a very strong ENVIRONMENTAL, SOCIAL, ECONOMIC, AESTHETIC and CULTURAL influence.

The purchase of a product such as a window or a door, with all the consequences that it entails, therefore requires an in-depth consideration which, in today's world, must necessarily go beyond a mere economic and performance assessment. In doing so, over time, it will become a much more responsible and conscious action.

# WOOD, ETERNAL BEAUTY AND REFINEMENT



CUSTOMISABLE



ECO-FRIENDLY AND SUSTAINABLE



LIVING MATTER CARVED BY MAN



WOODWORKING IS ART

















# **Specifications**

### **DESCRIPTION**



Wooden windows made of glulam with a minimum of 3 lamellae. Available types of wood for you to choose: pine, fir, oak, okoume, larch and others on request. The sash has a double gasket seal made of high-performance and high-durability polyurethane foam with great memory properties. A third gasket is also placed on the frame.



### WOOD PROTECTION

The wood undergoes a surface treatment with products made of acrylic resin emulsions. Three to six coats of treatment are applied depending on the finish and required durability.



### **DIMENSIONS**

Fixed glulam frame nominal section: 80 x 79 mm. Moveable glulam sash nominal section: 80 x 78 mm.



#### HARDWARE

Standard hardware: Maico Multi-Matic. It includes a tilt and turn mechanism, a flush bolt and a micro-ventilation system. The window is complete with burglarproof strike plates and locking points along the entire perimeter.



### GASKETS AND WEATHERSTRIPPING

3-rebate window profile with a triple gasket seal.

Shaped glazing bead available in different models. It is silicone sealed both on the interior and exterior sides (standard procedure). Water drainage is carried out through a standard drip edge, attached to the sash, or a retrofit drip edge (available on request).



## WINDOW GLAZING

Low-E double-glazed window with a single air gap or triple-glazed window with a double air gap insulated with standard Argon gas, in accordance with the current legislation. The window panes vary in thickness and type (i.e. with solar control films, safety glass, soundproof glass, satin glass, and so on) depending on the customer's needs. Standard black warmedge spacer (more types and colours available on request).



### THERMAL TRANSMITTANCE\*

The window can reach a heat insulation value (UW) of up to 0.8 W/m<sup>2</sup>K

\*in accordance with the UNI EN ISO 10077-1 and 2 standard, the heat insulation value was calculated on a 1-sash window made of fir wood of 1230 x 1480 mm size (in accordance with the UNI EN 14351-1 standard) and low-E glazing with Ug value =  $0.50 \, \text{(W/m}^2 \text{K)}$ 



# **SOUND INSULATION**

From 31 to 45 dB depending on the glass noise reduction value.



Window - Interior Angle



Window - Exterior Angle



Window - Interior View



Window - Exterior View



French Window - Exterior Angle



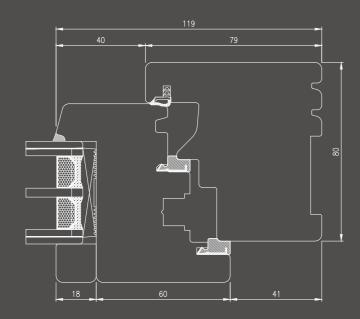
French Window - Interior View



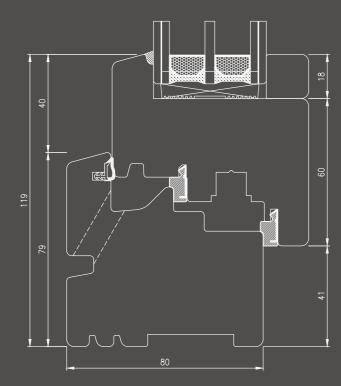




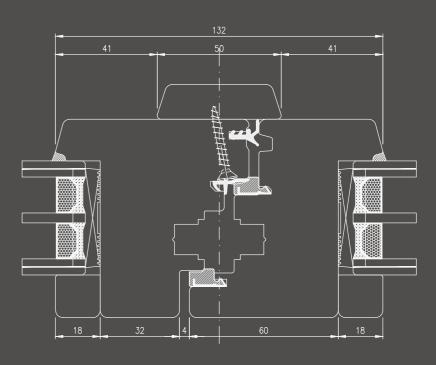




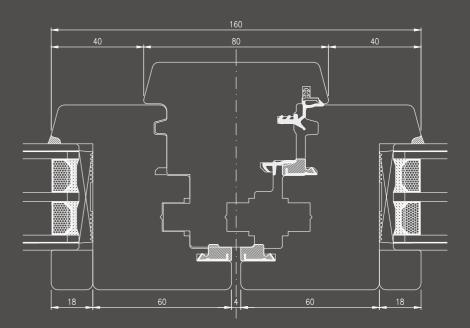
Upper rail/lateral mullion (windows and French windows)



Bottom rail with standard drip edge (windows)



A5 standard central mullion (windows and French windows)



A9 central mullion (windows and French windows)

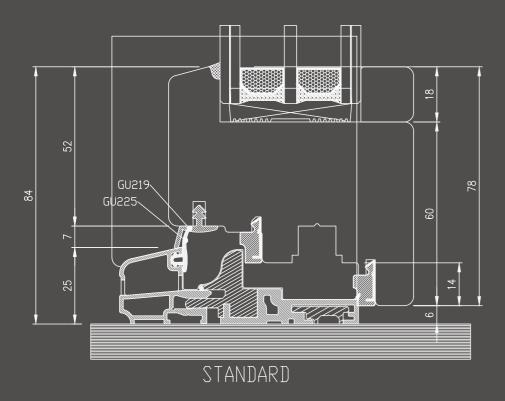
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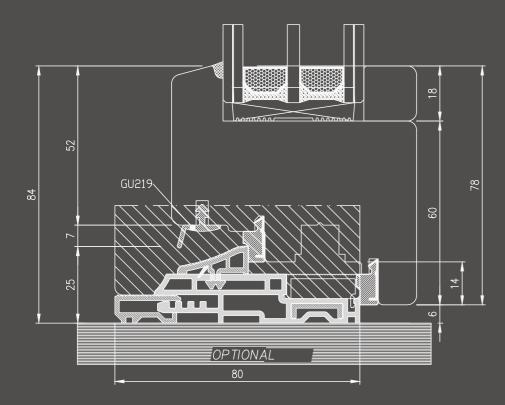








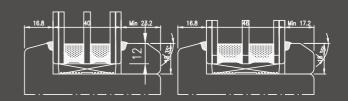




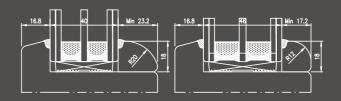
Bottom rail (French windows with threshold)



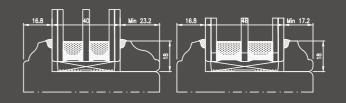
Type 3 Glazing Bead (Squared)



Type 2 Glazing Bead (Beveled)



Type 1 Glazing Bead (Rounded)



Type 4 Glazing Bead (Baroque)

Types and styles of silicone-sealed glazing beads

8 | 9









# **Strengths**



### FINISHES OF YOUR CHOICE

The 32 standard finishes you can choose from are as soft as skin, as transparent as the water they're made of, as colourful as the nature they're friends with, and in tune with the trends. Moreover, you also have the option of a





# STANDARD WARRANTY\*



Window functionality - 10 YEARS



No fogging inside the double- or triple-glazed unit - 10 YEARS



No delamination of the glulam profile of wooden and alu-clad wooden windows - 10 YEARS



# PREMIUM WARRANTY\*



Window functionality - 10 YEARS



Coating durability of windows painted with long-life ral 9001, 9010, 9016, 1013 - 15 YEARS\*\*



Coating durability of windows painted with dark long-life wood stains - 10 YEARS\*\*



No fogging inside the double- or triple-glazed unit - 10 YEARS



No delamination of the glulam profile of wooden and alu-clad wooden windows - 10 YEARS



Our windows are designed to look and feel very modern thanks to the clear lines that make up their shape. Furthermore, these up-to-date, carefully designed building systems adapt to any environment to meet our customers' needs for individuality and functionality.



"Type 1" rounded glazing bead "Type 3" squared glazing bead















with T1 window trim concealed hinge





T2 flush window trim

# **Finishes**

GROUP 1 - STANDARD FINISHES



Wood: Pine Colour: Natura

Wood: Oak Colour: Cannella



Wood: Pine Colour: Ambra

Wood: Pine Colour: Miele



Wood: Okoume Colour: Miele

Wood: Okoume Colour: Moro



Wood: Oak Colour: Ambra



Wood: Pine Colour: Cannella



Wood: Okoume Colour: Cannella





Wood: Pine Colour: Brandy



Wood: Okoume Colour: Brandy



Wood: Oak Colour: Moro

Wood: Pine Colour: Fieno

Wood: Oak Colour: Ral 1013

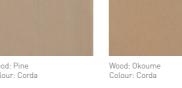
GROUP 2 - FINISHES WITH SURCHARGE



Wood: Pine Colour: Corda

Wood: Pine Colour: Argilla

Wood: Pine Colour: Sbiancato Cenere





Wood: Okoume Colour: Argilla

Wood: Pine Colour: Ral 9010



Wood: Oak Colour: Argilla

Wood: Oak Colour: Corda



Wood: Okoume Colour: Ral 9001



Wood: Okoume Colour: Fieno

Wood: Okoume Colour: Vinaccia



Wood: Oak Colour: Fieno



Wood: Oak Colour: Vinaccia



MORE RAL COLOURS ON REQUEST

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<sup>\*</sup>See conditions in the warranty certificate and article 5 of the general conditions of sale.

<sup>\*\*</sup>According to the values defined by the ISO 4628-2-4-5, UNI EN 13722 and UNI 8941-1-2-3 standards









# **WINDOW OPENING TYPES**

FIXED WINDOW  WITH GLAZING BEAD  SCREW-MOUNTED SASH	FIXED FRENCH WINDOW WITH GLAZING BEAD	TILT  1 SASH  2 SASHES  3 SASHES	1 SASH 2 SASHES 3 SASHES	LOCKABLE FRENCH WINDOWS  1 TILT&TURN SASH  1 SASH  2 SASHES	PIVOTING WINDOW  HORIZONTAL  VERTICAL	SLIDING WINDOW  SLIDING / FIXED  SLIDING / OPENING	SLIDING FRENCH WINDOW  SLIDING / FIXED  SLIDING / OPENING	DENING / FIXED  OPENING / OPENING  OPENING / OPENING  1 SASH OUTSIDE THE WALL  1 SASH INSIDE THE WALL  1 SASH INSIDE THE WALL
SEGMENTAL ARCH  FIXED  1 SASH  2 SASHES	ROUND ARCH  FIXED  1 SASH  2 SASHES	TWO-CENTER ARCH  FIXED  1 SASH  2 SASHES	FIXED  1/2 OPENING (AROVE) 1/2 FIXED (UNDER)  HORIZONTAL PIVOTING	OVAL  FIXED  1 SASH	TRAPEZOID  FIXED  1 SASH  2 SASHES	PENTAGON  FIXED  1 SASH  2 SASHES	BEVELED ANGLE FIXED	2 SASHES INSIDE THE WALL  FIXED / OPENING / FIXED  OPENING / FIXED / OPENING  FIXED / OPENING / OPENING / FIXED
3 SASHES	3 SASHES	3 SASHES	HURIZUNIAL PIVULING		3 SASHES	3 SASHES	TRIANGULAR  FIXED  1 SASH	OPENING / OPENING / OPENING  OPENING / OPENING / OPENING  OPENING / OPENING / FIXED

















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